

→ New Zealand Promotion
SALE ends 30 November 2019
or while stocks last



Gas & Gear 

HEAVY METAL MAYHEM

GREAT DEALS ON
QUALITY WIRES, ELECTRODES & ABRASIVES



Aluminium

MIG Wire

BOC Aluminium MIG Wire 4043

- Welds 6XXX alloys and most casting alloys.
- Great for better productivity and crack resistance.
- Used for general construction and automotive.

Part No.	Dia.	Weight	per spool
\$431260	1.2 mm	6 kg	\$153⁶⁰
\$431660	1.6 mm	6 kg	\$148¹⁰

BOC Aluminium MIG Wire 1070

Part No.	Dia.	Weight	per spool
\$971260	1.2 mm	6 kg	\$148¹⁰

BOC Aluminium MIG Wire 5183

Used for high strength and resistance to sea water. Ideal for ship building, offshore, cryogenic equipment, railway and automotive industries.

Part No.	Dia.	Weight	per spool
\$511260	1.2 mm	6 kg	\$160⁷⁰

BOC Aluminium MIG Wire 5356

- Welds aluminium magnesium base metal alloys with a maximum of 5% Mg.
- Great for welding a wide range of 3XXX alloys, most 6XXX and 5XXX alloys and for welding 5XXX alloys to 6XXX alloys.
- Used for ship building, storage tanks, railways and automotive industries.

Part No.	Dia.	Weight	per spool
\$530805	0.8 mm	0.5 kg	\$23⁵⁰
\$530905	0.9 mm	0.5 kg	\$21⁸⁰
\$530920	0.9 mm	2 kg	\$81⁷⁰
\$530960	0.9 mm	6 kg	\$150⁰⁰
\$531005	1.0 mm	0.5 kg	\$19⁹⁰
\$531020	1.0 mm	2 kg	\$77⁸⁰
\$531205	1.2 mm	0.5 kg	\$19²⁰
\$531220	1.2 mm	2 kg	\$69⁸⁰
\$531260	1.2 mm	6 kg	\$128⁰⁰



Let there
be smooth,
clean welds.

BOC
A Member of The Linde Group

TIG Rods

2 kg

BOC 4043 TIG Rods

Part No.	Dia.	Weight	per pack
\$431602	1.6 mm	2 kg	\$58⁵⁰
\$432402	2.4 mm	2 kg	\$55⁸⁰

BOC 4047 TIG Rods

Part No.	Dia.	Weight	per pack
\$471602	1.6 mm	2 kg	\$66⁴⁰
\$472402	2.4 mm	2 kg	\$64⁸⁰
\$473202	3.2 mm	2 kg	\$64⁰⁰

BOC 5356 TIG Rods

Part No.	Dia.	Weight	per pack
\$531602	1.6 mm	2 kg	\$63²⁰
\$532402	2.4 mm	2 kg	\$61⁷⁰
\$533202	3.2 mm	2 kg	\$60³⁰

Stock availability may vary from store to store so please check beforehand with your local BOC Gas & Gear to avoid disappointment.

Stainless Steel

MIG Wire

BOC Stainless Steel MIG Wire 308LSi

Austenitic type stainless wire designed for welding 301, 302, 321, 347, 409 and 444-type alloys, and welding of 304 and 304L in cryogenic applications. Ideally used for exhaust pipe, petrochemical and transportation industries.

Part No.	Dia.	Weight	per spool
109308	0.9 mm	15 kg	\$325⁴⁰

BOC Stainless Steel MIG Wire 309LSi

Used for welding mild or low alloy steels to 300 and selected 400 series stainless steels. Ideally used for buttering layer on carbon for hardfacing consumables as well as a stainless overlay on mild steels. Ideal for petrochemical, power generation and transportation industries.

Part No.	Dia.	Weight	per spool
109309	0.9 mm	15 kg	\$385¹⁰

BOC Stainless Steel MIG Wire 316LSi

Most suitable for the welding of 316, 318 and 316L alloys. Also used for welding 301, 302, 304, 321, 347, 410 and 430 alloys. Used for exhaust pipe, transportation, marine, food processing and storage industries.

Part No.	Dia.	Weight	per spool
1093165	0.9 mm	5 kg	\$198³⁰
109316	0.9 mm	15 kg	\$340³⁰

TIG/Gas Welding Rods

ProFill 308LSi

Part No.	Dia.	Weight	per pack
BTGS308L16	1.6 mm	5 kg	\$146³⁰
BTGS308L24	2.4 mm	5 kg	\$133⁵⁰

ProFill 309LSi

Part No.	Dia.	Weight	per pack
BTGS309L16	1.6 mm	5 kg	\$189⁸⁰
BTGS309L24	2.4 mm	5 kg	\$196⁶⁰

ProFill 316LSi

Part No.	Dia.	Weight	per pack
BTGS316L09	0.9 mm	5 kg	\$219⁸⁰
BTGS316L12	1.2 mm	5 kg	\$214⁶⁰
BTGS316L16	1.6 mm	5 kg	\$201⁸⁰
BTGS316L20	2.0 mm	5 kg	\$190⁶⁰
BTGS316L24	2.4 mm	5 kg	\$194³⁰
BTGS316L32	3.2 mm	5 kg	\$194³⁰

Fully wired
for strength
and finish.

Electrodes

Smootharc S 308L

Part No.	Dia.	Weight	per pack
188082	2.5 mm	2.5 kg	\$111¹⁰
188083	3.2 mm	3 kg	\$129⁷⁰
188084	4.0 mm	3 kg	\$138³⁰

Smootharc S 309L

Part No.	Dia.	Weight	per pack
188092	2.5 mm	2.5 kg	\$111¹⁰
188093	3.2 mm	3 kg	\$134⁵⁰
188094	4.0 mm	3 kg	\$147⁴⁰

Smootharc S 309 MOL

Part No.	Dia.	Weight	per pack
188096	2.5 mm	2.5 kg	\$149⁰⁰
188097	3.2 mm	3 kg	\$149⁹⁰

Smootharc S 312

Part No.	Dia.	Weight	per pack
188122	2.5 mm	2.5 kg	\$205³⁰
188123	3.2 mm	3 kg	\$201⁴⁰
188124	4.0 mm	3 kg	\$189²⁰

Smootharc S 316L

Part No.	Dia.	Weight	per pack
188162	2.5 mm	2.5 kg	\$124⁰⁰
188163	3.2 mm	3 kg	\$149⁰⁰
188164	4.0 mm	3 kg	\$163⁰⁰

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Abrasives



A



B

Every Day Cutting, Grinding Wheels – Metal

	Part No.	Dimensions (mm)	per disc
A	Cutting - A30S/A24/30T General purpose ferrous metals, structural steel & sheet metals - hand held grinders		
	6012734	125 × 3.4 × 22	\$3 ⁸⁰
B	Grinding - A24/30T General purpose ferrous metal welds, structural steels - hand held grinders		
	6012768	125 × 6.8 × 22	\$2 ⁹⁰
	6017868	180 × 6.8 × 22	\$5 ⁹⁰
	6023068	230 × 6.8 × 22	\$8 ⁷⁰



C

For Heavy Metals Grinding Wheels – Steel & Stainless

	Part No.	Dimensions (mm)	per disc
C	Grinding - ZA60P - BF27 Ultra thin grinding of steel & stainless - angle grinder		
	66252810938	125 × 3.0 × 22	10 pack price \$55 ²⁰



D

Every Day Cutting, Grinding Wheels – Stainless Steel

	Part No.	Dimensions (mm)	per disc
D	Cutting - A36S Stainless steel & ferrous - chop saw (80m/s)		
	1935625	356 × 3.0 × 25.4	\$13 ²⁰
E	Ultra Thin Cutting - A46T-BF41 MEGA INOX Stainless steel, alloy steels & hard ferrous - angle grinder, circular saw		
	15102010	100 × 1.0 × 16	\$2 ⁸⁰
	15102016	100 × 1.6 × 16	\$3 ¹⁰
	15115010	115 × 1.0 × 22	\$2 ⁹⁰
	15127010	125 × 1.0 × 22	\$2 ⁷⁰
	66253371005	125 × 1.0 × 25 pk Tub	\$58 ⁹⁰
	66252838356	125 × 1.0 × 100 pk Bucket	\$219 ⁰⁰
	15127016	125 × 1.6 × 22	\$3 ⁴⁰
	15230020	230 × 2.0 × 22	\$8 ⁵⁰
F	Grinding - A30S/A24/30T Iron Free Standard grade - general purpose stainless steel & hard ferrous metals - hand held grinders		
	6812768	125 × 6.8 × 22	\$3 ⁵⁰

Pack prices

flexOvit

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Multi Task Cutting, Grinding Wheels – Multi Material

Part No.	Dimensions (mm)	per disc
G Cutting - C30T - BF41	Masonry, stainless, metal, aluminium, PVC & ceramics	
66253370636	125×1.0×22	\$3³⁰
H Grinding - C30P - BP27	Ultra thin cutting of masonry, stainless, metal, aluminium, PVC & ceramics	
66253371768	125×3.0×22	\$37⁹⁰

10 pack price

Surface Preparation/Finishing

Every Day Flap Discs – Zirconia

General purpose for all metals. Excellent grinding and finishing. Manufactured using Zirconia premium grain or aluminium oxide grain.



Part No.	Grit	Size (mm)	per disc	Part No.	Grit	Size (mm)	per disc	Part No.	Grit	Size (mm)	per disc
9800040	40	100×16	\$5⁶⁰	9801040	40	115×22	\$7¹⁰	9803040	40	127×22	\$6⁶⁰
9800060	60			9801060	60			9803060	60		
9800080	80			9801080	80			9803080	80		
9800120	120							9803120	120		

Beartex Rapid Strip Depressed Centre Disc

- Tough multi-purpose
- Fast cleaning & conditioning without loading

Part No. 30655



\$16⁵⁰ ea.

Twist Knot Cup Brush

- Heavy cleaning applications and brushing large surfaces
- Ideal for removal of paint, rust and scale and cleaning prior to welding

- 75×1 row M14×2.0
- 125×1 row M14×2.0

Part No. W3340BP

Part No. W3500



\$28⁸⁰ ea.

\$87²⁰ ea.

Twist Knot Wheel

- Aggressive de burring, rust removal, weld cleaning and rubber removal
- Stainless steel
- 125×1 row×22

Part No. W3770



\$49¹⁰ ea.

Electrodes



Mild Steel

Smootharc 12

General purpose, easy strike mild steel electrode. Ideal for on-site out of position welding. **E6013**

Part No.	Dia.	Weight	per pack
184133	2.5 mm	1 kg	\$19⁶⁰
184135	2.5 mm	5 kg	\$61⁴⁰
184134	3.2 mm	1 kg	\$18⁵⁰
184136	3.2 mm	5 kg	\$58⁵⁰
184137	4.0 mm	5 kg	\$54¹⁰

Smootharc 13

For welding mild steels, sheet metal, tank work and general fabrication. Great for the less experienced welder! **E6013**

Part No.	Dia.	Weight	per pack
187143	2.5 mm	1 kg	\$13⁸⁰
187145	2.5 mm	5 kg	\$43⁰⁰
187144	3.2 mm	1 kg	\$14⁶⁰
187146	3.2 mm	5 kg	\$38¹⁰
187147	4.0 mm	5 kg	\$38¹⁰

Smootharc 24

E7024

Part No.	Dia.	Weight	per pack
186166	3.2 mm	6 kg	\$82⁰⁰
186167	4.0 mm	6 kg	\$69⁵⁰
186168	5.0 mm	5.5 kg	\$59⁸⁰

Low Hydrogen

Smootharc 16

A basic coated electrode intended for general welding applications where controlled hydrogen and medium tensile properties are required. **E7016-1 H4**

Part No.	Dia.	Weight	per pack
186145N	2.5 mm	3.5 kg	\$51⁰⁰
186146N	3.2 mm	3 kg	\$43²⁰
186147N	4.0 mm	3.5 kg	\$47⁷⁰



Smootharc 18

Delivers smooth, soft arc with easy slag removal. Suits welding mild and high strength steels and difficult welds. **E7018-1 H4**

Part No.	Dia.	Weight	per pack
184155N	2.5 mm	3.5 kg	\$59³⁰
184156N	3.2 mm	3 kg	\$41³⁰
184157N	4.0 mm	3.5 kg	\$48³⁰

Austarc 16TC E7016

Delivers significantly improved arc stability and control for all applications.

Part No.	Dia.	Weight	per pack
16TC25	2.5 mm	2.5 kg	\$77³⁰
16TC32	3.2 mm	5 kg	\$109⁰⁰
16TC40	4.0 mm	5 kg	\$102⁶⁰

Cast Iron

Smootharc C Cast Ni

Part No.	Dia.	Weight	per pack
189002	2.5 mm	3.5 kg	\$345⁴⁰
189003	3.2 mm	4 kg	\$343⁹⁰

Smootharc C Cast NiFe

Part No.	Dia.	Weight	per pack
189103N	3.2 mm	4 kg	\$276⁹⁰

Take your welds
to the top.



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Mild Steel



MagMate® Mild Steel MIG Wire

Mild steel copper-coated MIG wire that's ideal for general steel construction, sheet metal applications and structural welding. ER70S-6

Part No.	Dia.	Weight	per spool	Part No.	Dia.	Weight	per spool	Part No.	Dia.	Weight	per spool
706B0506	0.6 mm	5 kg	\$30⁹⁰	706B06-1	0.6 mm	15 kg	\$49⁵⁰	706B10-1	1.0 mm	15 kg	\$41⁴⁰
706B0508	0.8 mm	5 kg	\$25²⁰	706B08-1	0.8 mm	15 kg	\$45⁹⁰	706B12-1	1.2 mm	15 kg	\$34⁵⁰
706B0509	0.9 mm	5 kg	\$23⁹⁰	706B09-1	0.9 mm	15 kg	\$36⁹⁰	706B16-1	1.6 mm	15 kg	\$41⁴⁰

MagMate® Mild Steel MIG Wire - Bulk Pack

Part No.	Dia.	Weight	per drum
706B09250	0.9 mm	250 kg	\$827¹⁰
706B10250	1.0 mm	250 kg	\$873⁰⁰
706B12250	1.2 mm	250 kg	\$775⁰⁰

Hyundai Mild Steel MIG Wire - BALLPAC

Part No.	Dia.	Weight	per drum
NZBP10	1.0 mm	300 kg	\$1,848¹⁰
NZBP12	1.2 mm	300 kg	\$1,893⁸⁰
NZBP16	1.6 mm	400 kg	\$2,420³⁰



FCAW Wire

SmoothCor™ 711 Bright

Used for both mixed gas and CO₂

General purpose flux-cored wire that performs exceptionally well in down hand, vertical up and overhead positions. Superb X-ray performance. Ideal for general steel construction, ship building, pressure vessel and structural welding. E71T1

Part No.	Dia.	Weight	per spool
1071112-B	1.2 mm	15 kg	\$90⁶⁰
1071116-B	1.6 mm	15 kg	\$90⁶⁰

Hyundai 71H

Use with CO₂ only

Part No.	Dia.	Weight	per spool
71H12	1.2 mm	15 kg	\$123⁸⁰
71H16	1.6 mm	15 kg	\$106⁶⁰

BOC gasless wire
Born in the USA



SmoothCor™ 8

For mild and medium strength steels. Provides welds with low temperature impact toughness and crack resistance. Ideal for structural applications and for assembly and maintenance welding in all positions. E71T8

Part No.	Dia.	Weight	per spool
100816	1.6 mm	15 kg	\$285⁸⁰

SmoothCor™ GS

Smooth. No spatter. Great feedability. Easy to use. Ideal for a wide range of applications. E71TGS

Part No.	Dia.	Weight	per spool
10GS08	0.8 mm	4.5 kg	\$122⁴⁰
10GS09	0.9 mm	4.5 kg	\$102⁴⁰
10GS12	1.2 mm	15 kg	\$251⁹⁰

TIG & Gas Welding Rods

ProFill Mild Steel Gas Rods

Part No.	Dia.	Weight	per pack
11605R45	1.6 × 1000 mm	5 kg	\$87⁰⁰
12405R45	2.4 × 1000 mm	5 kg	\$70¹⁰
13205R45	3.2 × 1000 mm	5 kg	\$62¹⁰

ProFill 70S-2 Mild Steel TIG Rods

Part No.	Dia.	Weight	per pack
11605S2	1.6 × 1000 mm	5 kg	\$128⁸⁰
12405S2	2.4 × 1000 mm	5 kg	\$98¹⁰

ProFill 70S-6 Mild Steel TIG Rods

Part No.	Dia.	Weight	per pack
11605S6	1.6 × 1000 mm	5 kg	\$57⁶⁰
12405S6	2.4 × 1000 mm	5 kg	\$56⁹⁰

Carbon Steel TIG Rods

Part No.	Dia.	Weight	per pack
MST50-6-16	1.6	5 kg	\$34²⁰
MST50-6-24	2.4	5 kg	\$31³⁰
MST50-6-32	3.2	5 kg	\$30⁷⁰

Hardfacing for HARD ROCK!

MIG Wire

STOODY
AN ESAB BRAND

Electrodes

CIGWELD
AN ESAB BRAND

Stoody 965-G

Gas shielded, tubular hardfacing wires. Air hardening crack-free martensitic steel deposit. Resistant to hard particle abrasion and moderate impact loading.

Part No.	Dia.	Weight	per spool
11423100	1.2 mm	15 kg	\$742⁹⁰

Cobalarc 350

A metal enriched, rutile type electrode recommended for the multi-layer build-up and surfacing of steel components.

Part No.	Dia.	Weight	per pack
611443	3.2 mm	5 kg	\$93⁴⁰
611444	4.0 mm	5 kg	\$94¹⁰

Cobalarc 650

A basic electrode for the hard surfacing of steel components subjected to wet or dry hard particle abrasion and low to moderate impact loading.

Part No.	Dia.	Weight	per pack
611463	3.2 mm	5 kg	\$107⁹⁰
611464	4.0 mm	5 kg	\$103⁴⁰

Cobalarc 750

A smooth running, rutile type electrode specifically designed for AC hard surfacing applications.

Part No.	Dia.	Weight	per pack
611474	4.0 mm	5 kg	\$110⁰⁰

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DUNEDIN	4 Orari St	NELSON	107 St Vincent St, Nelson	WEST AUCKLAND	334 Rosebank Rd, Avondale
GISBORNE	53d Awapuni Rd	NEW PLYMOUTH	28 Katere Road, Waiwhakahi	WHANGAREI	54 Rewarewa Rd
HAMILTON	2 Sunshine Ave, Te Rapa	PALMERSTON NORTH	584 Tremaine Ave	WIRI	Gas Depot 6F Earl Richardson Ave, Wiri, South Auckland

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